

# NORTHERN EDGE

## COLLECTION



The **Northern Edge Collection** comprises two products, each showcasing a unique design pattern. These patterns, named **Diamond Beach** and **Basalt Canyon**, share a **harmonious color** palette and adding depth and variety to the collection.

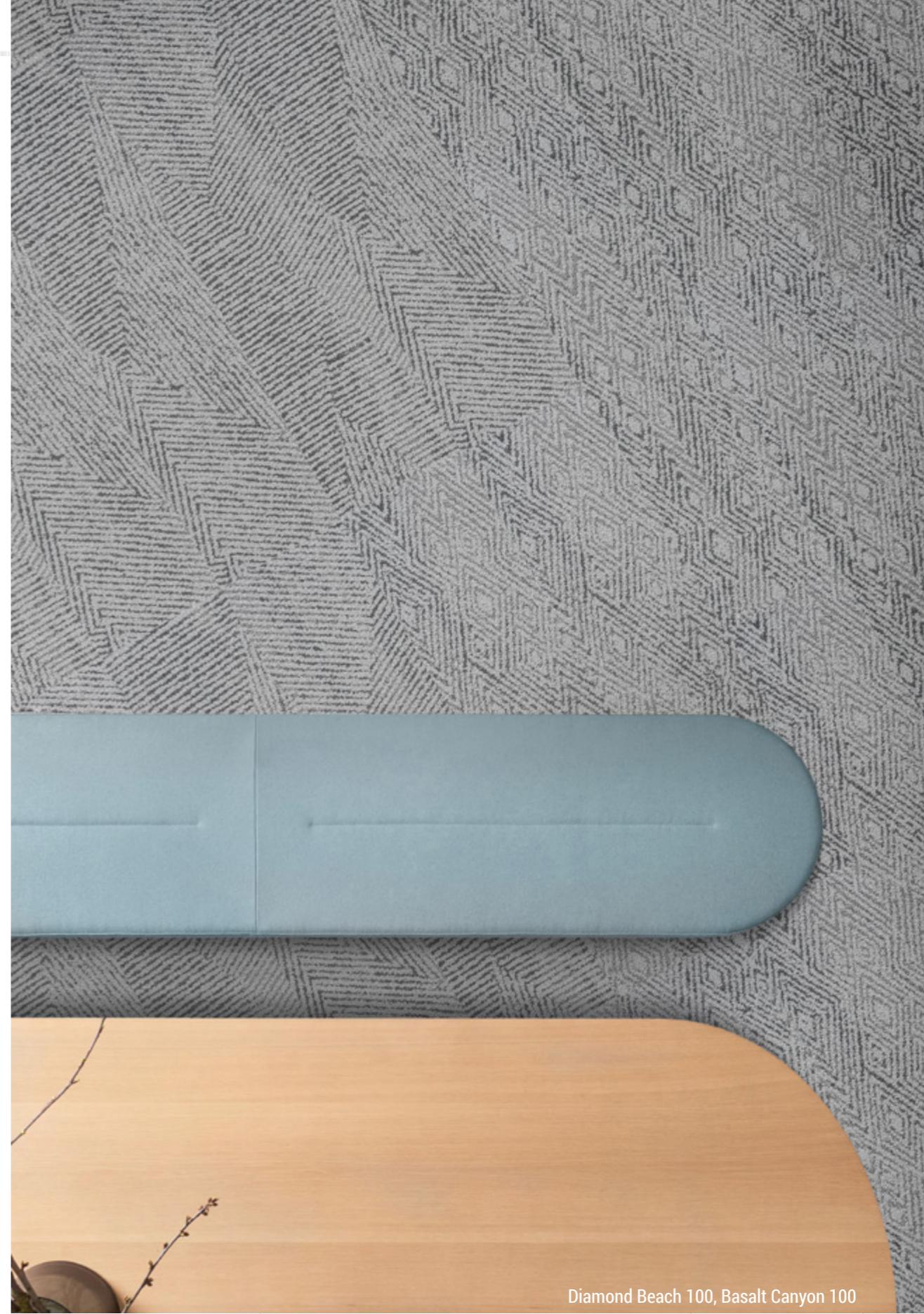
**VOXFLOR®**  
*passion and purpose*

# 01.

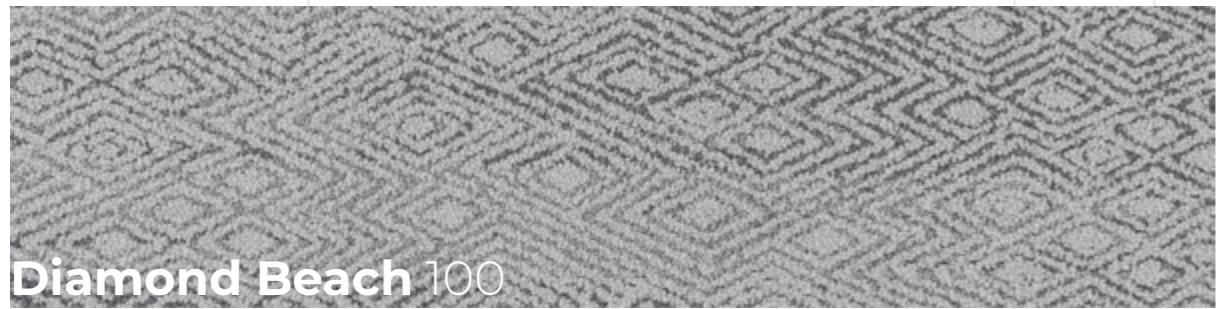
## OUR GOAL

Behind the design of our **Northern Edge Collection** lies a **primal need for adventure**. Explore a new continent where the opposites attract each other, exactly as **Diamond Beach** and **Basalt Canyon** represent the ice from the sea and the fire from the Earth Core meeting themselves on a pure land. Find every day **the natural beauty of the world** and start exploring!

VOXFLOR®  
MILANO CREATIVE STUDIO



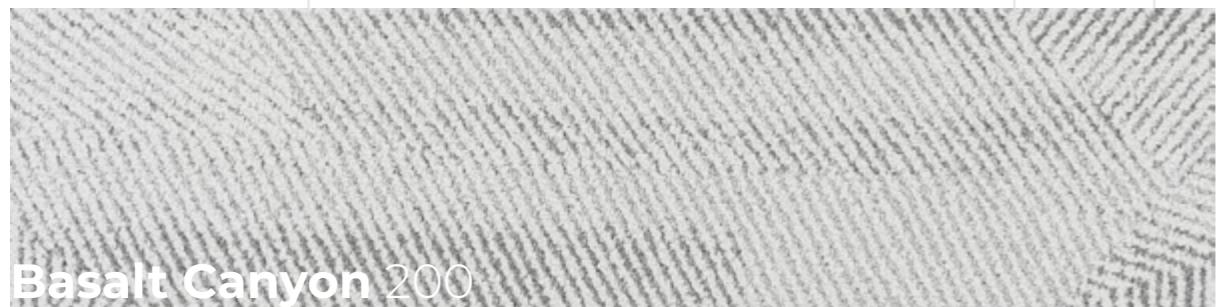
Diamond Beach 100, Basalt Canyon 100



**Diamond Beach 100**



Northern Edge Carpet Tile Collection provides its **two products** with the **same yarn**, accents and color combinations. Nevertheless, both Diamond Beach and Basalt Canyon keep a **strong and solid visual identity**.



**Basalt Canyon 200**



Diamond Beach 100, Basalt Canyon 200

## 02.

### DIAMOND BEACH

When the spring comes on the wild northern shore, diamond shaped ice blocks cover the black sand, generating an incredible play of **lights and shadows, colors, reflections and contracts** that deeply inspired the product pattern. Its **strong geometric** design comes in 4 **different tones of gray** as well as 6 **pastel tone color accents** to create unique strong flooring dynamics for creative and elegant environments.

Diamond Beach, with its creative approach, it is ideal for young spaces - dynamic, striking, innovative and original. It creates a unique effect with its graphic pattern and exciting design in a variety of base colors and fresh accents.

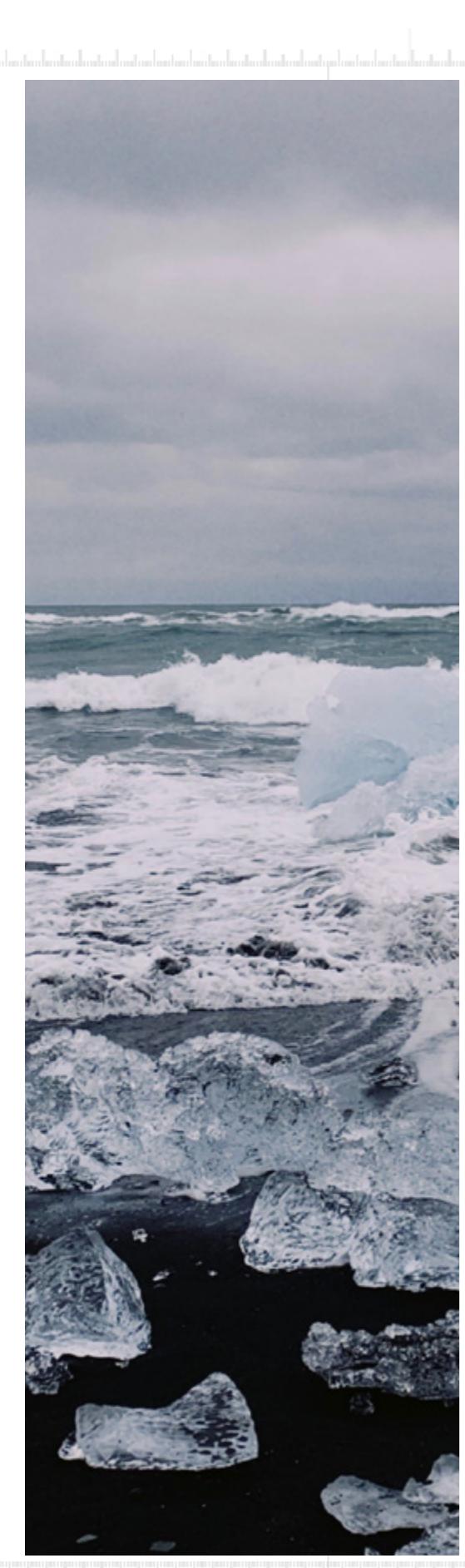
# DIAMOND BEACH

ICY ADVENTURES  
FOR SEA LOVERS





Diamond Beach 100, 400, Beyond Stones A05

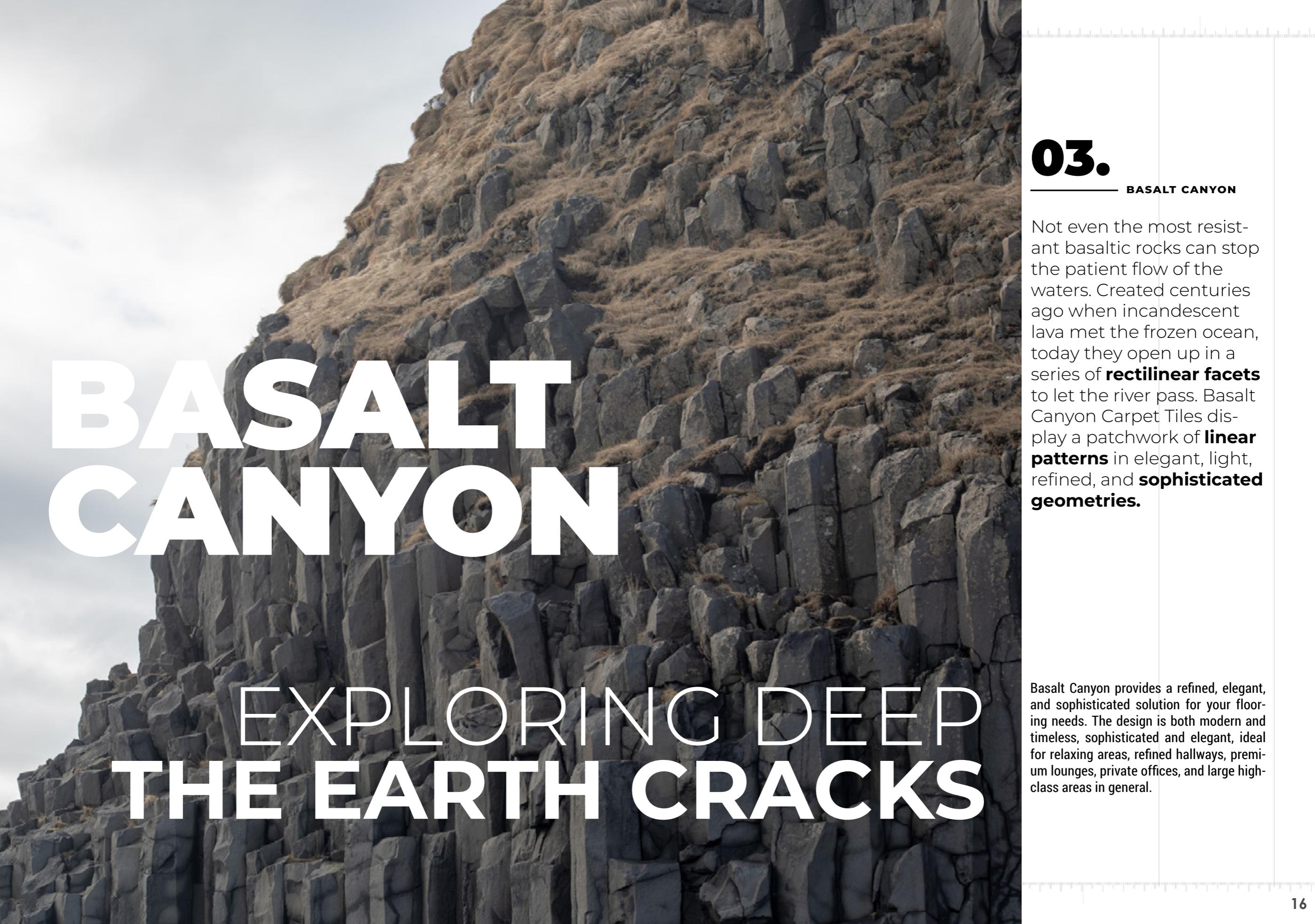


Diamond Beach 200





Diamond Beach 200, 201, 202, 203



# BASALT CANYON

## EXPLORING DEEP THE EARTH CRACKS

03.

BASALT CANYON

Not even the most resistant basaltic rocks can stop the patient flow of the waters. Created centuries ago when incandescent lava met the frozen ocean, today they open up in a series of **rectilinear facets** to let the river pass. Basalt Canyon Carpet Tiles display a patchwork of **linear patterns** in elegant, light, refined, and **sophisticated geometries**.

Basalt Canyon provides a refined, elegant, and sophisticated solution for your flooring needs. The design is both modern and timeless, sophisticated and elegant, ideal for relaxing areas, refined hallways, premium lounges, private offices, and large high-class areas in general.

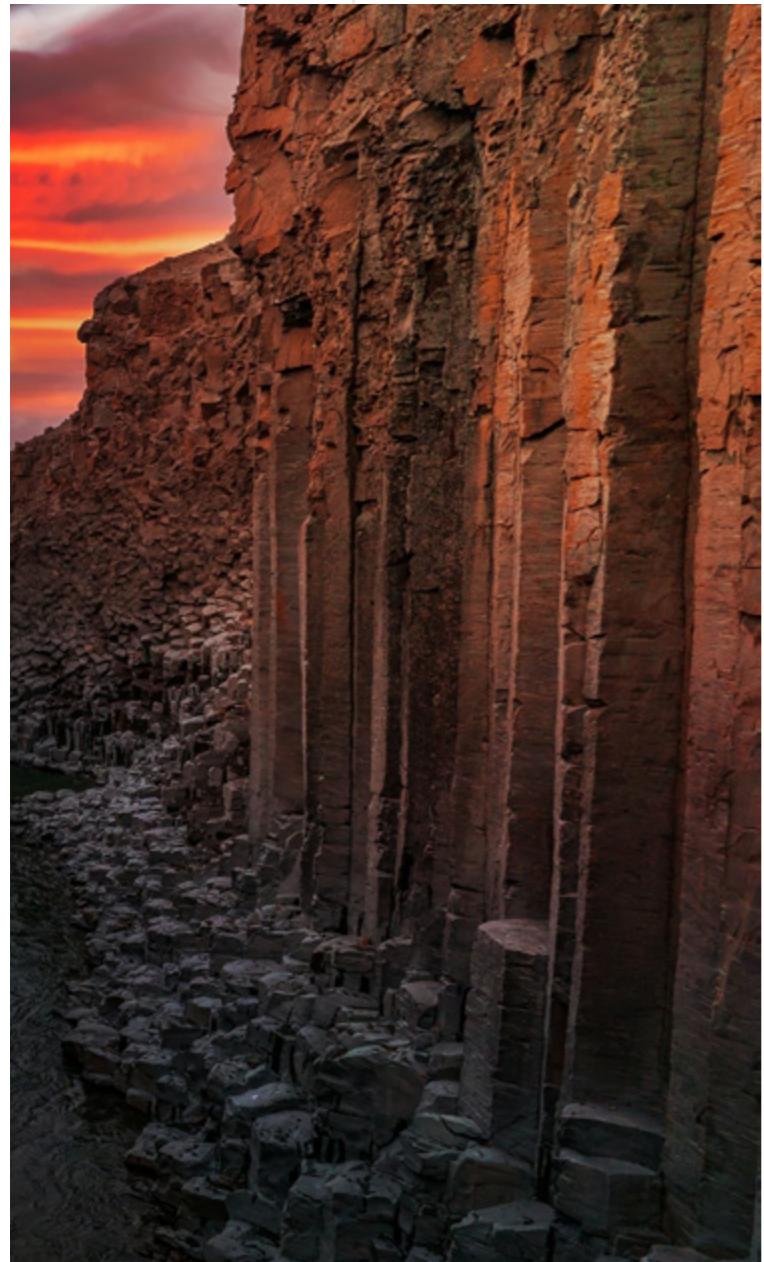


Basalt Canyon 200, 205, 206

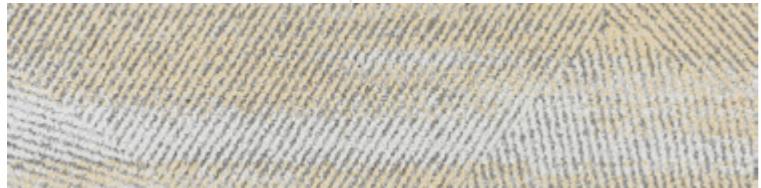


Basalt Canyon 200





Basalt Canyon 200



Basalt Canyon 201



Basalt Canyon 200, 201, Above Woods F06



Basalt Canyon 400

Basalt Canyon 100



Basalt Canyon 100, 300, 400

## Colors



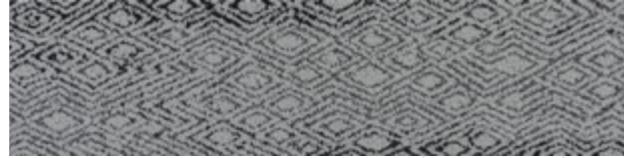
Diamond Beach 100



Diamond Beach 300



Diamond Beach 200



Diamond Beach 400



Diamond Beach 201



Diamond Beach 204



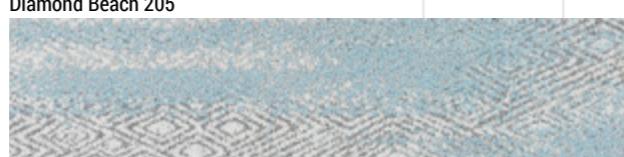
Diamond Beach 202



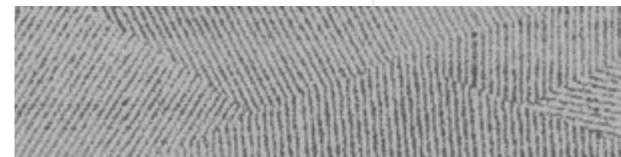
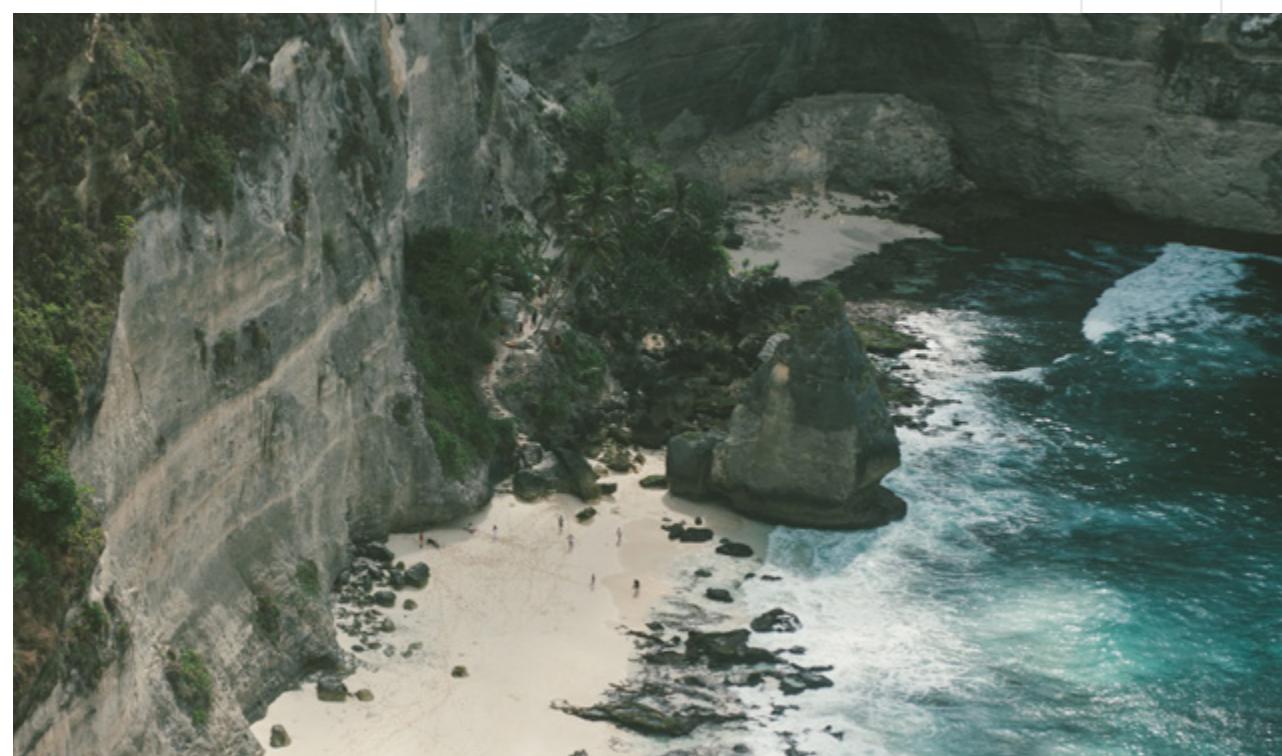
Diamond Beach 205



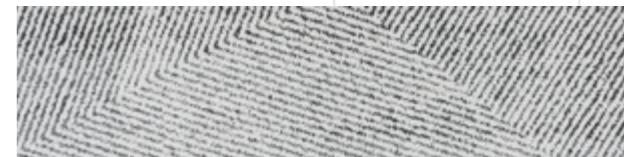
Diamond Beach 203



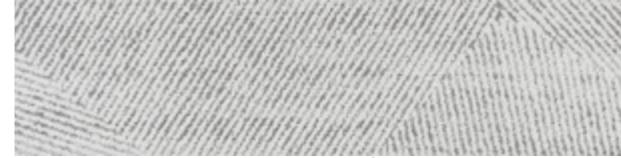
Diamond Beach 206



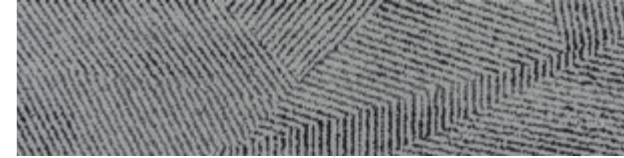
Basalt Canyon 100



Basalt Canyon 300



Basalt Canyon 200



Basalt Canyon 400



Basalt Canyon 201



Basalt Canyon 204



Basalt Canyon 202



Basalt Canyon 205

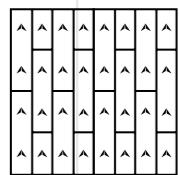


Basalt Canyon 206

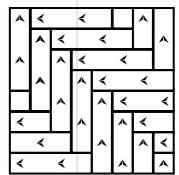
## Specifications

Style Name:	Diamond Beach; Basalt Canyon
Construction:	Multi-level Loop
Fiber:	ECONYL® Regenerated Nylon by Aquafil
Gauge:	1/10"
Stitches:	10 per inch
Pile Weight:	28 OZ/yd <sup>2</sup>
Average Pile Height:	4.5 ± 0.5mm
Backing:	EcoAce-Bac® PRO
Tile size:	25cm*100cm
Area of Use:	Commercial – Heavy Duty
Anti-microbial:	Ultra-Fresh Treatment (Available)
Flammability:	ASTM E 648 Class I, GB8624-2012 B1(C)
Smoke Density:	ASTM E 662 Less than 450, GB/T 8627-1999
Static Propensity:	AATCC-134≤3.5 KV, GB/T 18044-2008

## Installation Methods



Ashlar



Herringbone

## Manufacture System

### SOLAR made carpet

VOXFLOR® constructs its solar power generation system, utilizing clean energy for sustainable production.



An Environmental Product Declaration (EPD) tells the life cycle story of a product in a single, comprehensive report. The EPD provides information about a product's impact upon the environment, such as global warming potential, smog creation, ozone depletion and water pollution.



Administered by the Singapore Environment Council (SEC) since 1999, It is Singapore's leading environmental standard and certification mark with over 3800 unique products certified across 43 countries.

## Credits Contribution to:



LEED (Leadership in Energy and Environmental Design) is the most widely used green building rating system in the world. LEED certification is a globally recognized symbol of sustainability achievement and leadership.



VOXFLOR® tracks and reduces greenhouse gas emissions (ISO 14064), minimizes the carbon footprint of carpet tiles (ISO 14067), and achieves carbon neutrality through renewable energy and offsetting (ISO 14068-1).



ISO9001, ISO14001, ISO45001 certified, VOXFLOR® ensures reliable, high-quality manufacturing.



Eco-Ace-Bac® Collection  
GLP No. : 100231

### Declare.



Green Label Plus is an independent testing program that identifies carpet, adhesives, and cushion with very low emissions of VOCs to help improve indoor air quality.

### PUREWEAV™

VOXFLOR® offers PureWeave Nylon, a solution-dyed nylon fiber with built-in enhanced stain resistance ability against acid-based stains, which account for over 90% of the stains in daily life, such as tea, coffee, juice, etc. This feature gives carpet tiles long-lasting and effective anti-stain properties with lower maintenance costs, and longer product lifespan.



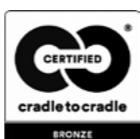
CE marking indicates that a product has been assessed by the manufacturer and deemed to meet EU safety, health and environmental protection requirements.



Ultra-Fresh® is a portfolio of antimicrobial treatments developed by Thomson Research Associates, Inc. Customer can choose this High-Performance Antimicrobial Technology.



WELL is the leading tool for advancing health and well-being in buildings globally. Register your office, building or other space to leverage WELL's flexible framework for improving health and human experience through design.



Cradle to Cradle® Certified is the global standard for products that are safe, circular and responsibly made. It is to ensure the impact of their products on people and planet is a positive one.

# DISCOVER THE LAND OF WANDER BETWEEN FIRE AND ICE



Diamond Beach 400, Basalt Canyon 100



**VOXFLOR®**

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